

## Case Study

### Gödöllő Wastewater Treatment Plant

$Q=7,000 \text{ m}^3/\text{d}$

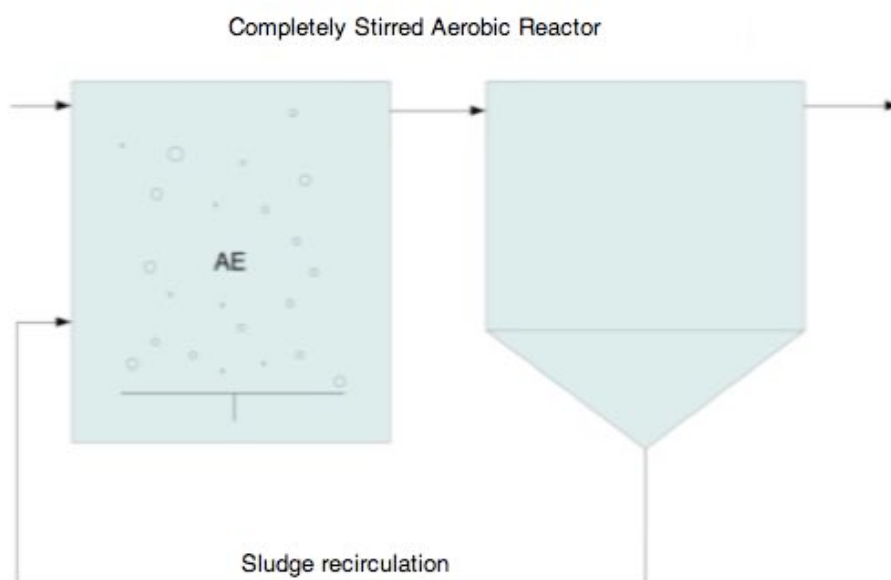


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**Title:** Municipal Wastewater Treatment Plant Optimization

## Layout

Plant with primary clarifier and aerobic biological reactor followed by secondary clarification.



*Figure 1 – Schematic flow diagram*

## Application used:

In order to improve the treatment efficiency **Bioclean™** has been applied in a shock dose of 18 kg/day in the first week subsequently reduced to 2 kg/day in 5 weeks which has remained the maintenance dosage.

## Main goals:

- 1) Reduction of the blower's power consumption by the biotechnological optimization of the activated sludge
- 2) Reduction of excess sludge quantity
- 3) Stabilization of effluent parameters

## Sludge production

The average quantity of the dewatered sludge was **258 m<sup>3</sup>/month** before the **biotechnological optimization**. This quantity considerably **decreased during the treatment**, so since the startup phase, the average amount has **been 216 m<sup>3</sup>/month**.

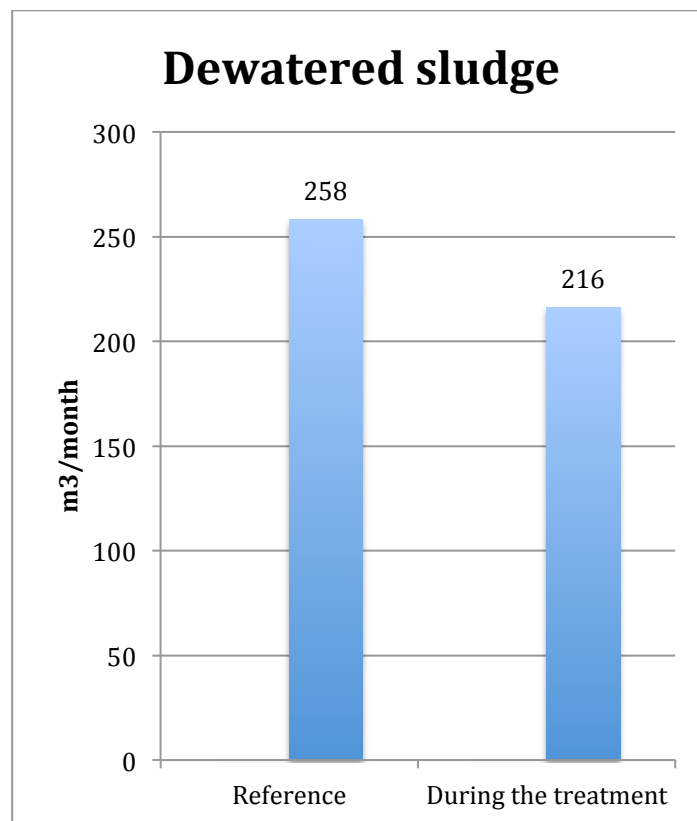


Figure 2 – Monthly quantity of the dewatered sludge

## Energy Consumption

In the aerobic reactors, due to the better Oxygen-utilizing ability of the activated sludge with modified composition, the **dissolved oxygen level could be reduced from 2,5 mg/l to 0,8 mg/l**, and due to this, the power consumption of the blowers has decreased, which **reduced the power consumption of the plant by 16%**. The **specific energy consumption per treated water volume got reduced from 0,436 kWh/m<sup>3</sup> to 0,391 kWh/m<sup>3</sup>**.

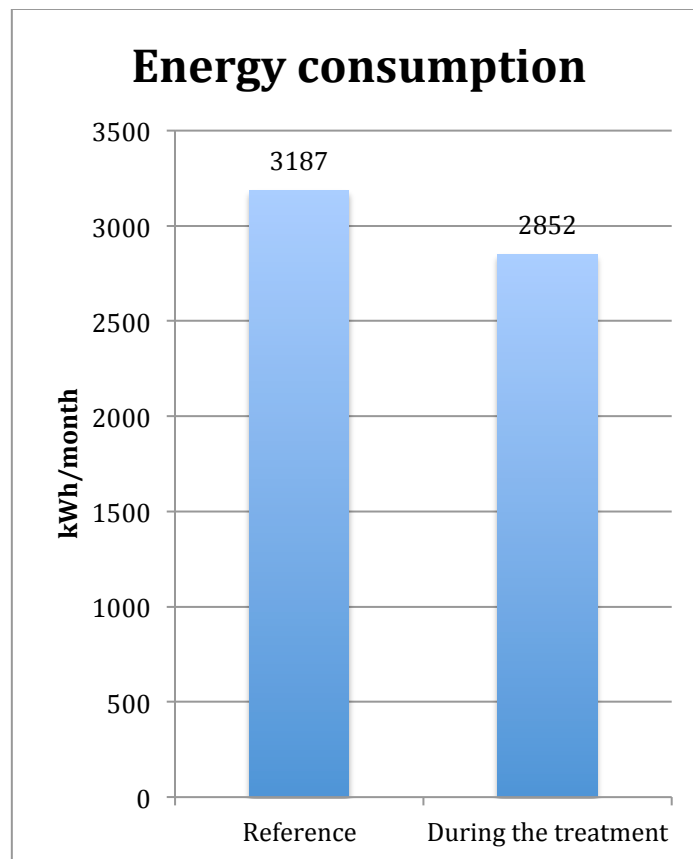
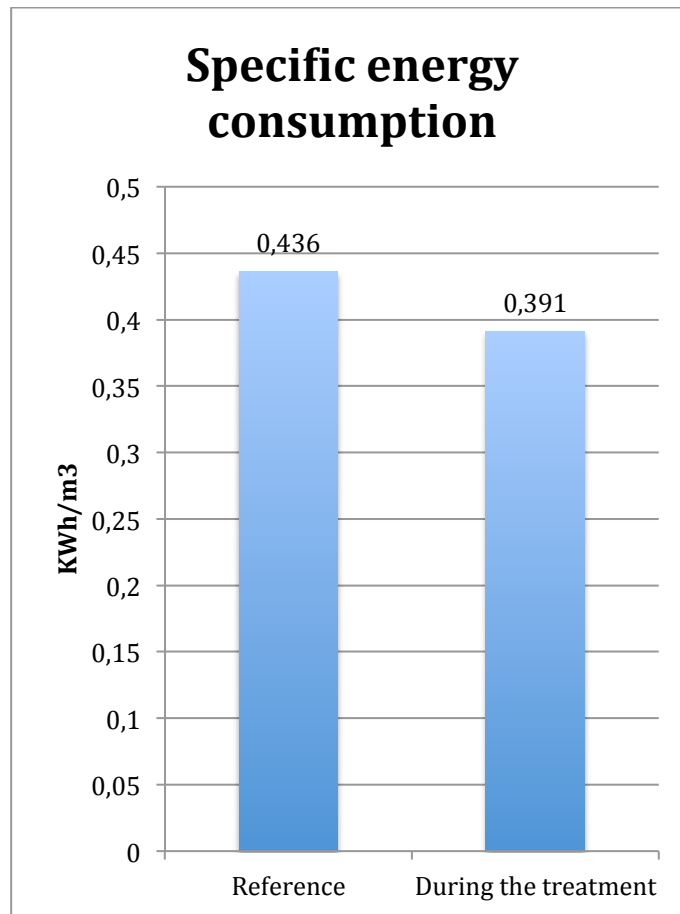


Figure 3 – Energy consumption



*Figure 4 – Average specific energy consumption*